



CERTIFICATE



This is to certify that

Hugo Kern und Liebers GmbH & Co. KG

Platinen- und Federnfabrik

Dr.-Kurt-Steim-Straße 35
78713 Schramberg
Germany

with the organizational units/sites as listed in the annex

has implemented and maintains a **Quality Management System**.

Scope:

design, manufacturing of power springs, coil springs, spiral torsion springs, wire springs, fine blanked and stamped parts, sub assemblies, wiper contacts and -components

Through an audit, documented in a report, it was verified that the management system fulfills the requirements of the following standard:

ISO 9001 : 2015

Certificate registration no. 004795 QM15
Valid from 2020-08-03
Valid until 2023-08-02
Date of certification 2020-08-03



DQS GmbH

Markus Bleher
Managing Director



Annex to certificate
Registration No. 004795 QM15

Hugo Kern und Liebers GmbH & Co. KG

Platinen- und Federnfabrik

Dr.-Kurt-Steim-Straße 35
78713 Schramberg
Germany

Location

Scope

286701
Kern Liebers CR spol s.r.o.
Okruzni 607
37001 Ceske Budejovice
Czech Republic

manufacturing of spring cassettes, fine blanked and stamped parts, sub assemblies and components feith development, supply management and sales at Hugo Kern und Liebers GmbH & Co. KG Schramberg, Germany

316223
Gebrüder Schmidt Federnspezialfabrik GmbH
Cronfelder Straße 2a-4
42349 Wuppertal
Germany

design and manufacturing of special springs with central functions (personal, supply management) at Hugo Kern und Liebers GmbH & Co. KG in Schramberg, Germany

004393
KURT MEDER GMBH
Weidenstraße 4
78054 Villingen-Schwenningen
Germany

design, production and sales of extension-, compression- and tension-springs, wire- and stripe forming parts

378656
Bruker-Spaleck GmbH
Berneckstraße 72
78713 Schramberg
Germany

manufacturing of drawn and flattened wire, rolled strips from non ferrous metals and steel and production of flexible cables

377927
Thüringer Präzisionsfedern GmbH
Marienstraße 34-42
99842 Ruhla
Germany

manufacturing of high precision springs, bended parts and subcomponents



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Hugo Kern und Liebers GmbH & Co. KG

Platinen- und Federnfabrik

Dr.-Kurt-Steim-Straße 35
78713 Schramberg
Germany

Location

Scope

301608

Kern-Liebers TMG S.A.
Ctra. Santiga, 86
08291 Ripollet, Barcelona
Spain

manufacturing and sales of spring cassettes, fine blanked and stamped parts, sub assemblies and components for textile machines with central functions development and sales at Hugo Kern und Liebers GmbH & Co. KG, 78713 Schramberg, Germany

286702

Kern - Liebers Poland Sp. zo.o Sp.k
Ul. Partyzantów 4
42-300 Myszków
Poland

production and sales of tube ring springs and spring cassettes with development and sales at Hugo Kern und Liebers GmbH & Co. KG, 78713 Schramberg, Germany

388438

KERN-LIEBERS CARPATIA S.C.S.
Bradului Str. Nr. 9
547525 Sanraiu de Mures
Romania

manufacturing of spring cassettes

379333

Kern-Liebers Co. LTD.
4/9 Soi Keree, Sukhumvit Road, Tambol
Huaypong
Amper Muang
Rayong 21150
Thailand

manufacturing of retractor springs and constant force springs for home appliance

373567

Eberle Rieden GmbH
Im Tal 22
87669 Rieden
Germany

manufacturing of springs, punched and formed parts and sub components